

SQF Code Change Map: 5th/6th Editions into 7th Edition

Introduction:

The issuance of a 6th edition of the GFSI Guidance Document in January 2011 presented the SQF Institute with an opportunity to review the SQF 1000 and 2000 codes and revise them as necessary. Ultimately, the SQF 1000 and 2000 Codes were combined into one Code and includes modules for all industry scopes identified in the 6th edition of the GFSI Guidance document.

The 7th edition of the SQF Code has been re-numbered to accommodate the realignment of the code. Allergen management, approved suppliers and training has been added to the system requirements that are now in module 2 and the elements for site requirements and pre-requisite programs have been combined into the relevant industry module.

A map between modules 2, 7 and 11 and their corresponding 1000 and 2000 element numbers is outlined here.

Module 2

		2000, 6th edition		Description of change included in 7th edition		
Element		Element		Level		
Number	Title	Corresponding Element	Corresponding Title	1	2	3
1	Scope, References and Definitions	--	--	Title added.		
1.1	Scope	1	Scope	Scope similar in intent as previous edition, however 7th edition now outlines the requirements for suppliers involved in primary production, manufacture, processing, transport, storage, distribution or retailing of food products and food-contact packaging.		
1.2	References	2	References	Same as previous edition, but combined for all three levels.		
1.3	Definitions	3	Definitions	Changed to reflect the fact that the glossary is now present in the Code document for the 7th edition.		
2	SQF System Elements	4	SQF 2000 System Requirements	Identical to 4 in 6th edition.	Identical to 4 in 6th edition.	Identical to 4 in 6th edition.
2.1	Management Commitment	4.1	Commitment	Identical to 4.1 in 6th edition.	Identical to 4.1 in 6th edition.	Identical to 4.1 in 6th edition.
2.1.1	Management Policy (M)	4.1.1	Management Policy	Title identical to 4.1.1 in 6th edition, however it is now designated as "mandatory."	Title identical to 4.1.1 in 6th edition, however it is now designated as "mandatory."	Title identical to 4.1.1 in 6th edition, however it is now designated as "mandatory."
2.1.1.1		4.1.1.1		"Outline" changed to "prepare and implement." Changed to include a commitment to establish and review food safety objectives.	Changed to be identical to Level 3, 7th edition; however does not reference quality.	"Outline" changed to "prepare and implement," otherwise, same as previous edition.
2.1.1.2		4.1.1.2		NA	Now required at Level 2, 7th edition.	Same as 4.1.1.2 in previous edition.

2.1.2	Management Responsibility (M)	4.1.2	Management Responsibility	Title identical to 4.1.2 in 6th edition, however element is now designated as "mandatory" in the 7th edition.	Title identical to 4.1.2 in 6th edition, however element is now designated as "mandatory" in the 7th edition.	Title identical to 4.1.2 in 6th edition, however element is now designated as "mandatory" in the 7th edition.
2.1.2.1		4.1.2.1		Same as 4.1.2.1, 6th edition.	Same as 4.1.2.1, 6th edition.	Same as 4.1.2.1, 6th edition.
2.1.2.2		--		Added element on senior management.	Added element on senior management.	Added element on senior management.
2.1.2.3		4.1.2.2		Same as the first part of 4.1.2.2 in 6th edition.	Near identical as the first part of 4.1.2.2 of the 6th edition.	Same as the first part of 4.1.2.2 of the 6th edition.
2.1.2.4		4.1.2.2		Similar to the second part of 4.1.2.2, 6th edition. Added requirement for one SQF Practitioner per site.	Similar to the second part of 4.1.2.2, 6th edition. Added requirement for one SQF Practitioner per site.	Similar to the second part of 4.1.2.2, 6th edition. Added requirement for one SQF Practitioner per site.
2.1.2.5		--		Added minimum requirements for an SQF Practitioner.	Added minimum requirements for an SQF Practitioner.	Added minimum requirements for an SQF Practitioner.
2.1.2.6		4.1.2.3		Same as 4.1.2.3, 6th edition.	Same as 4.1.2.3, 6th edition.	Same as 4.1.2.3, 6th edition.
2.1.2.7		4.1.2.4		Same as 4.1.2.4, 6th edition.	Same as 4.1.2.4, 6th edition.	Same as 4.1.2.4, 6th edition.
2.1.2.8		4.1.2.5		NA	Same as 4.1.2.5, 6th edition.	Same as 4.1.2.5, 6th edition.
2.1.2.9		--		NA	Criterion added for senior management to establish continuous improvement process for SQF System.	Criterion added for senior management to establish continuous improvement process for SQF System.
2.1.3	Food Safety and Quality Management System (M)	4.1.3	Food Safety and Quality Management System	Title identical 4.1.3 in previous edition, however element is now designated as "mandatory" in the 7th edition.	Title identical 4.1.3 in previous edition, however element is now designated as "mandatory" in the 7th edition.	Title identical 4.1.3 in previous edition, however element is now designated as "mandatory" in the 7th edition.
2.1.3.1		4.1.3.1		Same as 4.1.3.1, 6th edition. Allows for hard or soft copy.	Similar to 4.1.3.1 iv, 6th edition. Allows for hard or soft copy.	Similar to 4.1.3.1, 6th edition. Allows for hard or soft copy.
2.1.3.2		4.1.3.1		NA	Includes portions of 4.1.3.1, 6th edition. Added a criterion for a summary of the organization's food safety policies and methods to meet the Standard.	Includes portions of 4.1.3.1, 6th edition.

2.1.3.3		4.1.3.3		NA	NA	Similar to 4.1.3.3 of the 6th edition. Added criterion that Quality and Safety manuals may be combined.
2.1.4	Management Review (M)	4.1.4	Management Review	Title identical to 4.1.4 in previous edition, however element is now designated as "mandatory" in the 7th edition.	Title identical to 4.1.4 in previous edition, however element is now designated as "mandatory" in the 7th edition.	Title identical to 4.1.4 in previous edition, however element is now designated as "mandatory" in the 7th edition.
2.1.4.1		4.1.4.1		Same as 4.1.4.1, 6th edition.	Same as 4.1.4.1, 6th edition.	Same as 4.1.4.1, 6th edition.
2.1.4.2		4.1.4.2		Same as 4.1.4.2, 6th edition.	Same as 4.1.4.2, 6th edition.	Same as 4.1.4.2, 6th edition.
2.1.4.3		4.1.4.3		Same as 4.1.4.3, 6th edition.	Same as 4.1.4.3, 6th edition.	Same as 4.1.4.3, 6th edition.
2.1.4.4		4.1.4.4		Same as 4.1.4.4, 6th edition.	Same as 4.1.4.4, 6th edition.	Same as 4.1.4.4, 6th edition.
2.1.4.5		4.1.4.5		Same as 4.1.4.5, 6th edition.	Same as 4.1.4.5, 6th edition.	Same as 4.1.4.5, 6th edition.
2.1.5	Complaint Management	4.1.5	Complaint Management	NA	Same as 4.1.5, 6th edition.	Same as 4.1.5, 6th edition.
2.1.5.1		4.1.5.1		NA	Same as 4.1.5.1, 6th edition.	Same as 4.1.5.1, 6th edition.
2.1.5.2		4.1.5.2		NA	Similar to 4.1.5.2, 6th edition, however an expectation that complaint trends be examined has been added.	Similar to 4.1.5.2, 6th edition, however an expectation that complaint trends be examined has been added.
2.1.5.3		4.1.5.3		NA	Same as 4.1.5.3, 6th edition.	Same as 4.1.5.3, 6th edition.
2.1.5.4		4.1.5.4		NA	Same as 4.1.5.4, 6th edition.	Same as 4.1.5.4, 6th edition.
2.1.6	Business Continuity Planning	4.1.6	Business Continuity Planning	NA	Same as 4.1.6, 6th edition.	Same as 4.1.6, 6th edition.
2.1.6.1		4.1.6.1		NA	Same as 4.1.6.1, 6th edition.	Same as 4.1.6.1, 6th edition.
2.1.6.2		4.1.6.2		NA	Same as 4.1.6.2, 6th edition.	Same as 4.1.6.2, 6th edition.
2.1.6.3		4.1.6.3		NA	Same as 4.1.6.3, 6th edition.	Same as 4.1.6.3, 6th edition.
2.1.6.4		4.1.6.4		NA	Same as 4.1.6.4, 6th edition.	Same as 4.1.6.4, 6th edition.
2.2	Document Control and Records	4.2	Document Control and Records	Same as 4.2, 6th edition	Same as 4.2, 6th edition.	Same as 4.2, 6th edition.
2.2.1	Document Control (M)	4.2.2	Document Control	Identical title to 2.2.1, 6th edition, however element has been designated "mandatory" in the 7th edition.	Identical title to 2.2.1, 6th edition, however element has been designated "mandatory" in the 7th edition.	Identical title to 2.2.1, 6th edition, however element has been designated "mandatory" in the 7th edition.
2.2.1.1		4.2.1.1		Same as first part of 4.2.1.1 of the 6th edition.	Similar to 4.2.1.1 of the 6th edition.	Similar to 4.2.1.1 of the 6th edition.

2.2.1.2		4.2.1.1/4.2.1.2		Same as the second half of 4.2.1.1 of the 6th edition. Clarified that records shall be suitably authorized.	Similar to the first part of 4.2.1.2 of the 6th edition. Clarified that records shall be suitably authorized.	Similar to the first part of 4.2.1.2 of the 6th edition. Clarified that records shall be suitably authorized.
2.2.1.3		--		NA	Similar to the second part of 4.2.1.2 of the 6th edition.	Similar to the second part of 4.2.1.2 of the 6th edition.
2.2.2	Records (M)	4.2.2	Records	Identical title to 2.2.2, 6th edition, however element has been designated "mandatory" in the 7th edition.	Identical title to 2.2.2, 6th edition, however element has been designated "mandatory" in the 7th edition.	Identical title to 2.2.2, 6th edition, however element has been designated "mandatory" in the 7th edition.
2.2.2.1		4.2.2.1		Similar to 4.2.2.1 in the 6th edition.	Similar to 4.2.2.1 in the 6th edition.	Similar to 4.2.2.1 in the 6th edition.
2.2.2.2		4.2.2.2		Same as 4.2.2.2, 6th edition.	Similar to 4.2.2.2 in the 6th edition.	Similar to 4.2.2.2 in the 6th edition.
2.2.2.3		4.2.2.3		NA	Same as 4.2.2.3, 6th edition.	Same as 4.2.2.3, 6th edition.
2.3	Specification and Product Development	4.3	Specification and Product Development	Same as 4.3, 6th edition.	Same as 4.3, 6th edition.	Same as 4.3, 6th edition.
2.3.1	Product Development and Realization	4.3.1	Product Development and Realization	NA	Now required at Level 2. Same as 4.3.1, 6th edition.	Same as 4.3.1, 6th edition.
2.3.1.1		4.3.1.1		NA	Now required at Level 2.	Same as 4.3.1.1, 6th edition.
2.3.1.2		4.3.1.2		NA	Now required at Level 2.	Same as 4.3.1.2, 6th edition.
2.3.1.3		4.3.1.3		NA	Now required at Level 2.	Same as 4.3.1.3, 6th edition.
2.3.1.4		4.3.1.4		NA	Now required at Level 2.	Similar to 4.3.1.4, 6th edition.
2.3.1.5		4.3.1.5		NA	Now required at Level 2.	Same as 4.3.1.5, 6th edition.
2.3.2	Raw and Packaging Materials	4.3.2/4.3.3	Raw Materials/Packaging	Raw materials and packaging combined. Similar to 4.3.2 and 4.3.3 in the 6th edition.	Raw materials and packaging combined. Similar to 4.3.2 and 4.3.3 in the 6th edition.	Raw materials and packaging combined. Similar to 4.3.2 and 4.3.3 in the 6th edition.
2.3.2.1		4.3.2/4.3.3		Similar to 4.3.2 and 4.3.3 in the 6th edition.	Similar to 4.3.2 and 4.3.3 in the 6th edition.	Similar to 4.3.2 and 4.3.3 in the 6th edition.
2.3.2.2		4.3.2/4.3.3		NA	Similar to 4.3.2 and 4.3.3 in the 6th edition.	Similar to 4.3.2 and 4.3.3 in the 6th edition.
2.3.2.3		4.3.2/4.3.3		NA	Similar to 4.3.2 and 4.3.3 in the 6th edition.	Similar to 4.3.2 and 4.3.3 in the 6th edition.
2.3.2.4		4.3.2/4.3.3		NA	Similar to 4.3.2 and 4.3.3 in the 6th edition. A criterion for validation of raw	Similar to 4.3.2 and 4.3.3 in the 6th edition. A criterion for validation of raw

					materials safety has been added. Additional criteria for validation of packaging materials have been added.	materials safety and quality has been added. Additional criteria for validation of packaging materials have been added.
2.3.2.5		--		Added	Added	Added
2.3.2.6		--		Added	Added	Added
2.3.3	Contract Service Providers	4.3.4	Contract Service Providers	NA	Same as 4.3.4, 6th edition.	Same as 4.3.4, 6th edition.
2.3.3.1		4.3.4.1		NA	Same as 4.3.4, 6th edition.	Same as 4.3.4.1, 6th edition.
2.3.3.2		4.3.4.2		NA	Same as 4.3.4, 6th edition.	Same as 4.3.4.2, 6th edition.
2.3.4	Contract Manufacturers	4.3.5	Contract Manufacturers	NA	Added as a requirement at Level 2.	Same as 4.3.5, 6th edition.
2.3.4.1		4.3.5.1		NA	Added as a requirement at Level 2.	Same as 4.3.5.1, 6th edition.
2.3.4.2		4.3.5.2		NA	Added as a requirement at Level 2.	Same as 4.3.5.2, 6th edition.
2.3.4.3		4.3.5.3		NA	Added as a requirement at Level 2.	Same as 4.3.5.3, 6th edition.
2.3.5	Finished Product	4.3.6	Finished Product	Same as 4.3.6, 6th edition.	Same as 4.3.6, 6th edition.	Same as 4.3.6, 6th edition.
2.3.5.1		4.3.6.1		Similar to 4.3.6.1, 6th edition.	Similar to 4.3.6.1, 6th edition.	Similar to 4.3.6.1, 6th edition.
2.3.5.2		4.3.6.3		NA	Same as 4.3.6.3, 6th edition.	Same as 4.3.6.3, 6th edition.
2.4	Attaining Food Safety	4.4	Attaining Food Safety	Identical to 4.4, 6th edition.	Identical to 4.4, 6th edition.	Identical to 4.4, 6th edition.
2.4.1	Food Legislation (Regulation) (M)	4.4.1	Food Legislation (Regulation)	Identical to 4.4.1 of the 6th edition, however it has been designated "mandatory" in the 7th edition.	Identical to 4.4.1 of the 6th edition, however it has been designated "mandatory" in the 7th edition.	Identical to 4.4.1 of the 6th edition, however it has been designated "mandatory" in the 7th edition.
2.4.1.1		4.4.1.1		Similar to 4.4.1.1, 6th edition. Greater detail on legislative compliance has been added.	Similar to 4.4.1.1, 6th edition. Greater detail on legislative compliance has been added.	Similar to 4.4.1.1, 6th edition. Greater detail on legislative compliance has been added.
2.4.1.2		4.4.1.2		NA	Same as 4.4.1.2, 6th edition.	Same as 4.4.1.2, 6th edition.
2.4.2	Food Safety Fundamentals (M)	4.4.2	Food Safety Fundamentals	Title is identical to 4.4.2 in the 6th edition; however it has been designated "mandatory" in the 7th edition of the Code.	Title is identical to 4.4.2 in the 6th edition; however it has been designated "mandatory" in the 7th edition of the Code.	Title is identical to 4.4.2 in the 6th edition; however it has been designated "mandatory" in the 7th edition of the Code.
2.4.2.1		4.4.2.2		Similar to 4.4.2.2, 6th edition.	Similar to 4.4.2.2, 6th edition.	Similar to 4.4.2.2, 6th edition.

2.4.2.2		4.4.2.1		Similar to 4.4.2.1, 6th edition; however an additional criterion has been added regarding performing a risk analysis for exclusions of the Code.	Similar to 4.4.2.1, 6th edition; however an additional criterion has been added regarding performing a risk analysis for exclusions of the Code.	Similar to 4.4.2.1, 6th edition; however an additional criterion has been added regarding performing a risk analysis for exclusions of the Code.
2.4.2.3		4.4.2.4		NA	Similar to 4.4.2.4, 6th edition. Phrase, "that outline the means by which food safety is controlled and assured" has been added.	Similar to 4.4.2.4, 6th edition. Phrase, "that outline the means by which food safety is controlled and assured" has been added.
2.4.2.4		4.4.2.5		NA	Similar to 4.4.2.5, 6th edition. Now specifies that the effectiveness of the PRP must be verified.	Similar to 4.4.2.5, 6th edition. Now specifies that the effectiveness of the PRP must be verified.
2.4.3	Food Safety Plan (M)	4.4.3	Food Safety Plan	NA	Title is identical to 4.4.3 of the 6th edition, however has been designated as "mandatory" in the 7th edition.	Title is identical to 4.4.3 of the 6th edition, however has been designated as "mandatory" in the 7th edition.
2.4.3.1		4.4.3.1/4.4.3.2		NA	Similar to 4.4.3.1, 6th edition, but with additional parameters defined.	Similar to 4.4.3.1, 6th edition, but with additional parameters defined.
2.4.4	Food Quality Plan (M)	4.4.4	Food Quality Plan	NA	NA	Title is identical to 4.4.4 of the 6th edition, however has been designated as "mandatory" in the 7th edition.
2.4.4.1		4.4.4.1		NA	NA	Similar to 4.4.4.1, 6 th edition; however element has been aligned with the food safety plan requirements.
2.4.5	Incoming Goods and Services	4.4.5	Incoming Goods and Services	Same as 4.4.5, 6th edition	Same as 4.4.5, 6th edition	Same as 4.4.5, 6th edition
2.4.5.1		4.4.5.1		Similar to 4.4.5.1, 6th edition, however 7th edition also includes ingredients and packaging.	Similar to 4.4.5.1, 6th edition, however 7th edition also includes ingredients and packaging.	Similar to 4.4.5.1, 6th edition, however 7th edition also includes ingredients and packaging.

2.4.5.2		4.4.5.2		Same as 4.4.5.2, 6th edition.	Similar to 4.4.5.2, 6th edition, however 7th edition also includes ingredients and packaging.	Similar to 4.4.5.2, 6th edition, however 7th edition also includes ingredients and packaging.
2.4.5.3		4.4.5.3		Same as 4.4.5.3, 6th edition.	Similar to 4.4.5.4 and 6.1.10.1, 6th edition.	Similar to 4.4.5.4 and 6.1.10.1, 6th edition.
2.4.5.4		4.4.5.4, 6.10.2.1 and 6.10.3.1		NA	Similar to 6.10.2.1 and 6.10.3.1, 6th edition however ingredients and packaging are included in the 7th edition.	Similar to 6.10.2.1 and 6.10.3.1, 6th edition however ingredients and packaging are included in the 7th edition.
2.4.5.5		4.4.5.4, 6.10.4.1 and 6.10.5.1		NA	Similar to 6.10.4.1 and 6.10.5.1, 6th edition.	Similar to 6.10.4.1 and 6.10.5.1, 6th edition.
2.4.6	Non-conforming Product or Equipment	4.4.7	Non-conforming Product or Equipment	Same as 4.4.7, 6th edition.	Same as 4.4.7, 6th edition.	Same as 4.4.7, 6th edition.
2.4.6.1		4.4.7.1		Similar to 4.4.7.1, 6th edition, however raw material, ingredients, work-in-progress and packaging are included in the 7th edition.	Similar to 4.4.7.1, 6th edition, however raw material, ingredients, work-in-progress and packaging are included in the 7th edition. 7th edition also addresses procedures specific to growers and non-conforming equipment.	Similar to 4.4.7.1, 6th edition, however raw material, ingredients, work-in-progress and packaging are included in the 7th edition. 7th edition also addresses procedures specific to growers and non-conforming equipment.
2.4.6.2		4.4.7.2		Same as 4.4.7.2, 6th edition.	Same as 4.4.7.2, 6th edition.	Same as 4.4.7.2, 6th edition.
2.4.7	Product Rework	4.4.8	Product Rework	Same as 4.4.8, 6th edition.	Same as 4.4.8, 6th edition.	Same as 4.4.8, 6th edition.
2.4.7.1		4.4.8.1		Added in the 7 th edition.	Same as 4.4.8.1, 6th edition. Recouped product is now addressed.	Same as 4.4.8.1, 6th edition. Recouped product is now addressed.
2.4.7.2		4.4.8.2		NA	Same as 4.4.8.2, 6th edition.	Same as 4.4.8.2, 6th edition.
2.4.8	Product Release (M)	4.4.9	Product Release	NA	Same as 4.4.9, 6th edition, however element is designated as "mandatory" in the 7th edition.	Same as 4.4.9, 6th edition, however element is designated as "mandatory" in the 7th edition.
2.4.8.1		4.4.9.1		NA	Same as 4.4.9.1, 6th edition.	Same as 4.4.9.1, 6th edition.
2.4.8.2		4.4.9.2		NA	Same as 4.4.9.2, 6th edition.	Same as 4.4.9.2, 6th edition.
2.4.9	Stock Rotation	4.4.10	Stock Rotation	Same as 4.4.10, 6th	Same as 4.4.10,	Same as 4.4.10,

				edition.	6th edition.	6th edition.
2.4.9.1		4.4.10.1		Same as 4.4.10.1, 6th edition.	Same as 4.4.10.1, 6th edition.	Same as 4.4.10.1, 6th edition.
2.5	SQF System Verification	4.5	Verification	Title for 7th edition has been updated.	Title for 7th edition has been updated.	Title for 7th edition has been updated.
2.5.1	Responsibility, Frequency and Methods	4.5.1	Responsibility, Frequency and Methods	Same as 4.5.1, 6th edition.	Same as 4.5.1, 6th edition.	Same as 4.5.1, 6th edition.
2.5.1.1		4.5.1.1		Similar to 4.5.1.1, 6th edition.	Similar to 4.5.1.1, 6th edition.	Similar to 4.5.1.1, 6th edition.
2.5.1.2		4.5.1.2 and 4.5.1.3		Similar to 4.5.1.2, 6th edition.	Similar to 4.5.1.2 and 4.5.1.3, 6th edition.	Similar to 4.5.1.2 and 4.5.1.3, 6th edition.
2.5.1.3		4.5.1.3 and new		Same as 4.5.1.3, 6th edition.	Added	Added
2.5.2	Validation & Effectiveness (M)	4.5.2	Validation	Title for 7th edition has been updated and designated as "mandatory."	Title for 7th edition has been updated and designated as "mandatory."	Title for 7th edition has been updated and designated as "mandatory."
2.5.2.1		4.4.3.2, 4.4.4.2, and 4.5.2.1		Added to the 7 th edition.	Similar to 4.5.2.1, 6th edition, however updated for 7th edition.	Similar to 4.5.2.1, 6th edition, however updated for 7th edition.
2.5.2.2		4.5.2.2		NA	Same as 4.5.2.2, 6th edition.	Same as 4.5.2.2, 6th edition.
2.5.3	Verification Schedule	4.5.6	Verification Schedule	Same as 4.5.6, 6th edition.	Same as 4.5.6, 6th edition.	Same as 4.5.6, 6th edition.
2.5.3.1		4.5.6.1		Same as 4.5.6.1, 6th edition.	Same as 4.5.6.1, 6th edition.	Same as 4.5.6.1, 6th edition.
2.5.4	Verification of Monitoring Activities (M)	4.5.3	Verification of Monitoring Activities	Title is identical to that of 4.5.3 of the 6th edition; however it has been designated at "mandatory" in the 7th edition.	Title is identical to that of 4.5.3 of the 6th edition; however it has been designated at "mandatory" in the 7th edition.	Title is identical to that of 4.5.3 of the 6th edition; however it has been designated at "mandatory" in the 7th edition.
2.5.4.1		4.5.3.1		Added to the 7 th edition.	Similar to 4.5.3.1, 6th edition.	Similar to 4.5.3.1, 6th edition.
2.5.4.2		4.5.3.2		NA	Same as 4.5.3.2, 6th edition.	Same as 4.5.3.2, 6th edition.
2.5.5	Corrective and Preventative Action (M)	4.4.6	Corrective and Preventive Action	Title is identical to that of 4.4.6, 6th edition; however it has been designated as "mandatory" in the 7th edition.	Title is identical to that of 4.4.6, 6th edition; however it has been designated as "mandatory" in the 7th edition.	Title is identical to that of 4.4.6, 6th edition; however it has been designated as "mandatory" in the 7th edition.
2.5.5.1		4.4.6.1		Same as 4.4.6.1, 6th edition.	Similar to 4.4.6.1, 6th edition.	Similar to 4.4.6.1, 6th edition.
2.5.5.2		4.4.6.2		Same as 4.4.6.2, 6th edition.	Same as 4.4.6.2, 6th edition.	Same as 4.4.6.2, 6th edition.
2.5.6	Product Sampling, Inspection and Analysis	4.5.4	Product Sampling, Inspection and Analysis	NA	Same as 4.5.4, 6th edition.	Same as 4.5.4, 6th edition.

2.5.6.1		4.5.4.1 and 4.5.4.3		NA	Similar to 4.5.4.1, 6th edition, however a caveat for ISO 17025 laboratory accreditation has been added in the 7th edition.	Similar to 4.5.4.1 and 4.5.4.3, 6th edition, however a caveat for ISO 17025 laboratory accreditation has been added in the 7th edition.
2.5.6.2		4.5.4.2 and 4.5.4.4		NA	Same as 4.5.4.2, 6th edition.	Similar to 4.5.4.2 and 4.5.4.4, 6th edition.
2.5.7	Internal Audits (M)	4.5.5	Internal Audits	Title is identical that of 4.5.5, 6th edition, however it has been designated as "mandatory" in the 7th edition.	Title is identical that of 4.5.5, 6th edition, however it has been designated as "mandatory" in the 7th edition.	Title is identical that of 4.5.5, 6th edition, however it has been designated as "mandatory" in the 7th edition.
2.5.7.1		4.5.5.1		Same as 4.5.5.1, 6th edition.	Similar to 4.5.5.1, 6th edition.	Similar to 4.5.5.1, 6th edition.
2.5.7.2		4.5.5.2		NA	Same as 4.5.5.2, 6th edition.	Same as 4.5.5.2, 6th edition.
2.5.7.3		4.5.5.3		NA	Same as 4.5.5.3, 6th edition.	Same as 4.5.5.3, 6th edition.
2.6	Product Identification, Trace, Withdrawal and Recall	4.6	Product Identification, Trace, Withdrawal and Recall	Title is identical to 4.6, 6th edition.	Title is identical to 4.6, 6th edition.	Title is identical to 4.6, 6th edition.
2.6.1	Product Identification (M)	4.6.1	Product Identification	Title is identical to 4.6.1, 6th edition; however the element has been designated as "mandatory" in the 7th edition.	Title is identical to 4.6.1, 6th edition; however the element has been designated as "mandatory" in the 7th edition.	Title is identical to 4.6.1, 6th edition; however the element has been designated as "mandatory" in the 7th edition.
2.6.1.1		4.6.1.1		Same as 4.6.1.1, 6th edition.	Same as 4.6.1.1, 6th edition.	Same as 4.6.1.1, 6th edition.
2.6.1.2		4.6.1.2		Same as 4.6.1.2, 6th edition.	Same as 4.6.1.2, 6th edition.	Same as 4.6.1.2, 6th edition.
2.6.2	Product Trace (M)	4.6.2	Product Trace	Title is identical to 4.6.2, 6th edition, however it has be designated as "mandatory" in the 7th edition.	Title is identical to 4.6.2, 6th edition, however it has be designated as "mandatory" in the 7th edition.	Title is identical to 4.6.2, 6th edition, however it has be designated as "mandatory" in the 7th edition.
2.6.2.1		4.6.2.1		Same as 4.6.2.1, 6th edition.	Similar to 4.6.2.1, 6th edition.	Similar to 4.6.2.1, 6th edition.
2.6.2.2		4.6.2.2		Similar to 4.6.2.2, 6th edition, however the element now addresses raw materials and packaging in the 7th edition.	Similar to 4.6.2.2, 6th edition, however the element now addresses raw materials and packaging in the 7th edition.	Similar to 4.6.2.2, 6th edition, however the element now addresses raw materials and packaging in the 7th edition.

2.6.3	Product Withdrawal and Recall (M)	4.1.6.5/4.6.3	Product Withdrawal and Recall	Title is identical to 4.6.3, 6th edition, however has been designated as "mandatory" in the 7th edition.	Title is identical to 4.6.3, 6th edition, however has been designated as "mandatory" in the 7th edition.	Title is identical to 4.6.3, 6th edition, however has been designated as "mandatory" in the 7th edition.
2.6.3.1		4.6.3.1		Same as 4.6.3.1, 6th edition.	Similar to 4.6.3.1, 6th edition.	Similar to 4.6.3.1, 6th edition.
2.6.3.2		4.6.3.2		NA	Similar to 4.6.3.2, 6th edition.	Similar to 4.6.3.2, 6th edition.
2.6.3.3		4.6.3.3		NA	Same as 4.6.3.3, 6th edition.	Same as 4.6.3.3, 6th edition.
2.6.3.4		4.6.3.4		NA	Same as 4.6.3.4, 6th edition.	Same as 4.6.3.4, 6th edition.
2.7	Site Security	4.7	Site Security	Title is identical to 4.7, 6th edition.	Title is identical to 4.7, 6th edition.	Title is identical to 4.7, 6th edition.
2.7.1	Food Defense (M)	4.7.1	Food Defense	Title is identical to 4.7.1, 6th edition, however it has been designated as "mandatory" in the 7th edition.	Title is identical to 4.7.1, 6th edition, however it has been designated as "mandatory" in the 7th edition.	Title is identical to 4.7.1, 6th edition, however it has been designated as "mandatory" in the 7th edition.
2.7.1.1		4.7.1.1		Same as 4.7.1.1, 6th edition.	Same as 4.7.1.1, 6th edition.	Same as 4.7.1.1, 6th edition.
2.7.1.2		4.7.1.2		Same as 4.7.1.2, 6th edition.	Same as 4.7.1.2, 6th edition.	Same as 4.7.1.2, 6th edition.
2.8.	Identity Preserved Foods	4.8	Identity Preserved Food	Same as 4.8, 6th edition.	Same as 4.8, 6th edition.	Same as 4.8, 6th edition.
2.8.1	General Requirements for Identity Preserved Foods	4.8.1	General Requirements	NA	NA	Same as 4.8.1, 6th edition.
2.8.1.1		4.8.1.1		NA	NA	Similar to 4.8.1.1, 6th edition; however examples of identity preserved foods have been added.
2.8.1.2		4.8.1.2		NA	NA	Same as 4.8.1.2, 6th edition.
2.8.1.3		4.8.1.3		NA	NA	Same as 4.8.1.3, 6th edition.
2.8.1.4		4.8.1.4		NA	NA	Similar to 4.8.1.4, 6th edition.
2.8.1.5		4.8.1.5		NA	NA	Similar to 4.8.1.5, 6th edition.
2.8.1.6		--		NA	NA	Criteria for processing of identity preserved food under controlled conditions has been added.
2.8.1.7		4.8.1.6		NA	NA	Same as 4.8.1.6, 6th edition.
2.8.1.8		4.8.1.7		NA	NA	Similar to 4.8.1.7, 6th edition.
2.8.2	Allergen Management	6.13	Allergen Control	Title has been updated.	Title has been updated.	Title has been updated.

2.8.2.1		6.13.1.1		Same as 6.13.2.1, 6th edition.	Same as 6.13.2.1, 6th edition.	Same as 6.13.2.1, 6th edition.
2.8.2.2		6.13.2.1, 6.13.2.2, 6.13.3.1, 6.13.4.1, 6.13.5.1, 6.13.5.3		Similar to 6.13.2.1, 6.13.2.2, 6.13.3.1, 6.13.4.1, 6.13.5.1, 6.13.5.3, 6th edition.	Similar to 6.13.2.1, 6.13.2.2, 6.13.3.1, 6.13.4.1, 6.13.5.1, 6.13.5.1, 6.13.5.3, 6th edition.	Similar to 6.13.2.1, 6.13.2.2, 6.13.3.1, 6.13.4.1, 6.13.5.1, 6.13.5.1, 6.13.5.3, 6th edition.
2.8.2.3		6.13.6		Same as 6.13.6, 6th edition.	Same as 6.13.6, 6th edition.	Same as 6.13.6, 6th edition.
2.8.2.4		6.13.7		Same as 6.13.7, 6th edition.	Same as 6.13.7, 6th edition.	Same as 6.13.7, 6th edition.
2.9	Training	6.3	Training of Personnel	Title has been updated.	Title has been updated.	Title has been updated.
2.9.1	Training Requirements	6.3.1	Training Requirements	Title is identical to 6.3.1, 6th edition.	Title is identical to 6.3.1, 6th edition.	Title is identical to 6.3.1, 6th edition.
2.9.1.1		6.3.1.1		Similar to 6.3.1.1, 6th edition.	Similar to 6.3.1.1, 6th edition.	Similar to 6.3.1.1, 6th edition.
2.9.2	Training Program (M)	6.3.2	Training Program	Title is identical to 6.3.2, 6th edition; however it has been designated as "mandatory" in the 7th edition.	Title is identical to 6.3.2, 6th edition; however it has been designated as "mandatory" in the 7th edition.	Title is identical to 6.3.2, 6th edition; however it has been designated as "mandatory" in the 7th edition.
2.9.2.1		6.3.2.1		Similar to 6.3.2.1, 6th edition, but with criteria relevant to level 1.	Similar to 6.3.2.1, 6th edition, but with criteria relevant to level 2.	Similar to 6.3.2.1, 6th edition, but with criteria relevant to level 3.
2.9.3	Instructions	6.3.3		Same as 6.3.3, 6th edition.	Same as 6.3.3, 6th edition.	Same as 6.3.3, 6th edition.
2.9.3.1		6.3.3.1		Similar to 6.3.3.1, 6th edition, but with criteria relevant to level 1.	Similar to 6.3.3.1, 6th edition, but with criteria relevant to level 2.	Similar to 6.3.3.1, 6th edition, but with criteria relevant to level 3.
2.9.4	HACCP Training Requirement	6.3.4	HACCP Training Requirement	Title is same as 6.3.4, 6th edition.	Title is same as 6.3.4, 6th edition.	Title is same as 6.3.4, 6th edition.
2.9.4.1		6.3.4.1		NA	Similar to 6.3.4.1, 6th edition, but relevant to level 2.	Same as 6.3.4.1, 6th edition.
2.9.5	Language	6.3.5	Language	Title is identical to 6.3.5, 6th edition.	Title is identical to 6.3.5, 6th edition.	Title is identical to 6.3.5, 6th edition.
2.9.5.1		6.3.5.1		Same as 6.3.5.1, 6th edition.	Same as 6.3.5.1, 6th edition.	Same as 6.3.5.1, 6th edition.
2.9.6	Refresher Training	6.3.6	Refresher Training	Title is identical to 6.3.6, 6th edition.	Title is identical to 6.3.6, 6th edition.	Title is identical to 6.3.6, 6th edition.
2.9.6.1		6.3.6.1		Same as 6.3.6.1, 6th edition.	Same as 6.3.6.1, 6th edition.	Same as 6.3.6.1, 6th edition.
2.9.7	Training Skills Register	6.3.7	Training Skills Register	Title is identical 6.3.7, 6th edition.	Title is identical 6.3.7, 6th edition.	Title is identical 6.3.7, 6th edition.

2.9.7.1		6.3.7.1		Similar to 6.3.7.1, but relevant to level 1.	Same as 6.3.7.1, 6th edition.	Same as 6.3.7.1, 6th edition.
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Module 7

		1000, 5th edition		
Element		Element		
Number	Title	Corresponding Element	Corresponding Title	Description of change included in 7th edition
7	Food Safety Fundamentals - Good Agricultural Practices for Farming of Plant Products (GFSI BI)	5	Food Safety Fundamentals: Site Requirements, Facilities and Production Inputs	Module has been expanded to encompass all elements relevant to maintaining Good Agricultural Practices for the farming of plant products.
7.1	Site Requirements	5.1	Site Requirements	Title is identical to 5.1, 5th edition.
7.1.1	Property Location	5.1.1	Property Location	Title is identical to 5.1.1, 5th edition.
7.1.1.1		5.1.1.1		Similar to 5.1.1.1, 5th edition. Terms “location of the property” updated to read “the farm and facilities” in the 7 th edition.
7.1.1.2		5.1.1.1		Similar to 5.1.1.1, 5th edition. Wording clarified to “soil map” and “risk assessment” in the 7 th edition.
7.1.1.3		5.1.1.2		Same as 5.1.1.2, 5th edition.
7.1.1.4		--		Added to address identified risks.
7.2	Product Handling and Storage Areas and Equipment	5.5	Storage Facilities	Title has been updated.
7.2.1	Field and Storage Buildings	--	--	Title added.
7.2.1.1		--		Added to specify requirement for storage of field product in the 7 th edition.
7.2.1.2		--		Added.
7.2.2	Glasshouses, Hydroponics	--	--	Added.
7.2.2.1		--		Added.
7.2.2.2		--		Added.
7.2.3	Chillers and Cold Storage	5.5.1	Chillers and Cold Stores	Title is similar to 5.5.1, 5th edition.
7.2.3.1		5.5.1.1		Same as 5.5.1.1, 5th edition.
7.2.3.2		5.5.1.2		Same as 5.5.1.2, 5th edition.
7.2.3.3		5.5.1.3		Same as 5.5.1.3, 5th edition.
7.2.3.4		5.5.1.4		Similar to 5.5.1.4, 5th edition, but has been updated in the 7 th edition.
7.2.3.5		--		Added clause on “sufficient refrigeration capacity” during maximum throughput of product in the 7 th edition.
7.2.3.6		--		Added clause on control of discharge from defrost and condensate lines in the 7 th edition.

7.2.3.7		5.5.1.5		Same as 5.5.1.5, 5th edition.
7.2.3.8		5.5.1.6		Same as 5.5.1.6, 5th edition.
7.2.4	Storage of Dry Ingredients, Packaging and Utensils	5.5.2, 5.5.3, and 5.5.4	Dry Storage; Storage of Packaging; Storage of Utensils	Title has been updated.
7.2.4.1		5.5.2.1		Similar to 5.5.2.1, 5 th edition.
7.2.4.2		5.5.4.1		Same as 5.5.4.1, 5th edition.
7.2.5	Farm Machinery, Conveyors, Harvesting and Processing Rigs Construction and Storage	5.5.5	Farm Machinery, Conveyors, Harvesting and Processing Rigs Construction and Storage	Title is identical to 5.5.5, 5th edition.
7.2.5.1		5.5.5.1		Same as 5.5.5.1, 5th edition.
7.2.5.2		5.5.5.2		Same as 5.5.5.2, 5th edition.
7.2.5.3		5.5.5.3		Same as 5.5.5.3, 5th edition.
7.2.5.4		5.5.5.4		Same as 5.5.5.4, 5th edition.
7.2.6	Vehicles, Equipment and Utensils	5.5.4 and 5.5.5	--	Excerpted and updated from 5.5.4 and 5.5.5, 5 th edition.
7.2.6.1		--		Added.
7.2.6.2		--		Added.
7.2.6.3		--		Added.
7.2.6.4		--		Added.
7.2.6.5		--		Added.
7.2.6.6		6.5.2.1		Similar to 6.5.2.1, 5th edition.
7.2.7	Maintenance Protocol	6.5.1	Maintenance Protocol	Title is identical to 6.5.1, 5th edition.
7.2.7.1		6.5.1.1		Same as 6.5.1.1, 5th edition.
7.2.8	Calibration of Equipment	6.7.1	Calibration Protocol	Title has been updated.
7.2.8.1		6.7.1.1		Same as 6.7.1.1
7.2.8.2		6.7.1.2		Same as 6.7.1.2, 5th edition.
7.2.8.3		6.7.1.3		Same as 6.7.1.3, 5th edition.
7.2.8.4		6.7.1.4		Same as 6.7.1.4, 5th edition.
7.2.9	Pest and Vermin Management	6.4.1	Pest and Vermin Control Protocol	Title has been updated.
7.2.9.1		6.4.1.1		Same as 6.4.1.1, 5th edition.
7.2.9.2		6.4.2.1		Same as 6.4.2.1, 5th edition.
7.2.9.3		--		Added.
7.2.10	Animal Control	--	--	Added.
7.2.10.1		--		Added.
7.2.10.2		--		Added.
7.2.11	Cleaning and Sanitation	6.8.1	Cleaning and Sanitation Protocol	Title has been updated.

7.2.11.1		6.8.1.1		Similar to 6.8.1.1, 5th edition.
7.2.11.2		6.8.2.1		Similar to 6.8.2.1, 5th edition.
7.2.11.3		--		Added to include a record of cleaning and sanitation activities in the 7 th edition.
7.3	Personal Hygiene and Welfare	6.1	Personnel Practices	Title has been updated.
7.3.1	Personnel Practices	6.1.1	Personnel	Title has been updated.
7.3.1.1		6.1.1.1		Similar to 6.1.1.1, 5th edition, however reference to implementing corrective action for those personnel who violate food safety practices has been added to the 7th edition.
7.3.1.2		6.1.1.2		Same as first part of 6.1.1.2, 5th edition.
7.3.1.3		6.1.1.2		Same as second part of 6.1.1.2, 5th edition.
7.3.1.4		6.1.1.3		Same as 6.1.1.3, 5th edition.
7.3.1.5		--		Added clause on having a written policy on addressing blood or other bodily fluids in the 7 th edition.
7.3.1.6		6.1.1.4		Similar to 6.1.1.5, 5th edition. Exception for water has been included in the 7 th edition.
7.3.2	Sanitary Facilities and Hand washing	5.2	Toilets and Amenities	Title has been updated.
7.3.2.1		5.2.1.1		Similar to 5.2.1.1, 5th edition. Sub-clause added on maintaining toilet and wash stations in a clean and sanitary condition in the 7 th edition.
7.3.2.2		6.1.1.5		Same as 6.1.1.5, 5th edition.
7.3.3	Protective Clothing	6.1.2	Protective Clothing	Title is identical 6.1.2, 5th edition.
7.3.3.1		6.1.2.1		Same as 6.1.2.1, 5th edition.
7.3.3.2		--		Added clause regarding maintenance of clothing and footwear to protect product from contamination in the 7 th edition.
7.3.3.3		6.1.1.6		Similar to 6.1.1.6, 5th edition. 7 th edition now includes requirement for a glove use policy.
7.3.4	Jewelry and Personal Effects	6.1.3	Jewelry and Personal Effects	Title is identical to 6.1.3, 5th edition.
7.3.4.1		6.1.3.1		Similar to 6.1.3.1, 5th edition. Phrase, "that pose a threat to the safety of the product" added to 7 th edition.
7.3.5	Visitors	6.1.4	Visitors	Title is identical to 6.1.4, 5th edition.
7.3.5.1		6.1.4.1		Similar to 6.1.4.1, 5th edition. Element clarified to address product growing, harvesting or storage areas in the 7 th edition.
7.3.5.2		6.1.4.2		Same as 6.1.4.2, 5th edition.
7.3.5.3		6.1.4.3		Same as 6.1.4.3, 5th edition.
7.3.5.4		6.1.1.7		Similar to 6.1.1.7, 5th edition. Updated

				to address unsupervised children in the harvesting, packing or food storage areas in the 7 th edition.
7.3.6	Amenities	5.2.2	Amenities	Same as 5.2.2, 5th edition.
7.3.6.1		5.2.2.1		Same as 5.2.2.1, 5th edition.
7.3.6.2		5.2.2.2		Same as 5.2.2.2, 5th edition.
7.3.6.3		--		Added clause regarding making drinking water available to field employees in the 7 th edition.
7.3.7	First Aid	5.3	First Aid	Title is identical to 5.3, 5th edition.
7.3.7.1		5.3.1.1		Similar to 5.3.1.1, 5th edition.
7.3.7.2		--		Added clause regarding keeping first aid kits sanitary in the 7 th edition.
7.4	Field Packaging and Handling Practices	6.2	Personnel Processing Practices	Title has been updated.
7.4.1	Field Packing Personnel Practices	6.2.1	Packing Employees	Title has been updated.
7.4.1.1		6.2.1.1		Similar to 6.2.1.1, 6 th edition. Clause is now specific to field packing employees in the 7 th edition..
7.4.1.2		--		Added clause regarding having a written policy for handling and field packing of produce in the 7 th edition.
7.4.1.3		--		Added clause addressing packaging materials.
7.4.1.4		--		Added clause regarding the maintenance of materials that come in contact with produce in the 7 th edition.
7.5	Water Management	5.4	Water Supply	Title has been updated.
7.5.1	Water System Description	--	--	Added element on water system description in the 7 th edition.
7.5.1.1		--		Added clause on preparing a water description plan in the 7 th edition.
7.5.1.2		5.4.1		Similar to 5.4.1, 5 th edition. Clause has been reworded to specify that "agricultural water shall be sourced from a location and in a manner that is compliant with prevailing regulations" in the 7 th edition.
7.5.1.3		--		Added clause on the separation of conveyances for untreated waste and agricultural water in the 7 th edition.
7.5.2	Irrigation Water	5.4.1	Irrigation Water	Title is identical to 5.4.1, 5th edition.
7.5.2.1		5.4.1.1		Same as 5.4.1.1, 5th edition. Term "agricultural water" replaces "irrigation water" in the 7 th edition.
7.5.3	Treatment of Irrigation Water	5.4.2	Treatment of Irrigation Water	Title is identical to 5.4.2, 5th edition.
7.5.3.1		5.4.2.1		Similar to 5.4.2.1, 5th edition.
7.5.4	Water System Risk Assessment	--	--	Added.
7.5.4.1		--		Added.
7.5.5	Water Management	--	--	Added.

	Plan			
7.5.5.1		6.9.1.1		Similar to 6.9.1.1, 5th edition, however components of a water management plan have been added to the 7th edition.
7.5.5.2		6.9.2.1		Similar to 6.9.2.1, 5th edition, however information about undertaking water analyses by laboratory accredited to ISO 17025 standards has been added to the 7th edition.
7.5.5.3		--		Added clause on water for hydroponics.
7.5.6	Corrective Actions	6.9.3	Corrective Actions	Title is identical to 6.9.3, 5th edition.
7.5.6.1		6.9.3.1		Same as 6.9.3.1, 5th edition.
7.5.7	Ice	6.9.4	Ice	Title is identical to 6.9.4
7.5.7.1		6.9.4.1		Similar to 6.9.4.1, however element reflects the microbiological and quality standards outlined in 7.5.5 in the 7th edition.
7.5.8	Harvest Assessment Water/Ice	--	--	Added SOPs for harvest water/ice.
7.5.8.1		--		Added.
7.5.8.2		--		Added.
7.6	Storage and Transport	--	--	Added.
7.6.1	Storage of Hazardous Chemicals, Toxic Substances and Petroleum Products	5.5.6	Storage of Hazardous Chemicals, Toxic Substances, Animal Medicines and Petroleum Products	Similar to 5.5.6, 5th edition, however animal medicines are not addressed in module 7 in the 7th edition.
7.6.1.1		5.5.6.1		Similar to 5.5.6.1, 5th edition, however animal medicines are not addressed in module 7 in the 7th edition.
7.6.1.2		5.5.6.2		Same as 5.5.6.2, 5th edition.
7.6.1.3		5.5.6.3		Same as 5.5.6.3, 5th edition.
7.6.1.4		5.5.6.5		Same as 5.5.6.5, 5th edition.
7.6.1.5		Note from 5.5.6		Same as note in 5.5.6, 5 th edition.
7.6.2	Transport	6.12.1	Loading, Transport and Unloading Practices	Title has been updated.
7.6.2.1		6.12.1.1		Similar to 6.12.1.1, 5th edition however references to animals are removed for module 7 in the 7th edition.
7.6.2.2		6.12.1.3		Same as 6.12.1.3. 5th edition.
7.6.2.3		6.12.1.4		Same as 6.12.1.4, 5th edition.
7.6.3	Transport from Field to Packhouse	--	--	Added element to address transport of crops from field to packhouse.
7.6.3.1		--		Added.

7.6.3.2		--		Added.
7.7	Soil Management	--	--	Added.
7.7.1	Use of Fertilizers (Soil Amendments)	5.5.7	Use and Storage of Fertilizers (*Soil Amendments)	Title is similar to 5.5.7, 5th edition.
7.7.1.1		5.5.7.1		Same as 5.5.7.1, 5th edition.
7.7.1.2		5.5.7.2		Same as 5.5.7.2, 5th edition. Clarify tanks as “bunded tanks” in the 7 th edition.
7.7.1.3		5.5.7.3		Same as 5.5.7.3, 5th edition.
7.7.1.4		5.5.7.4		Same as 5.5.7.4, 5th edition.
7.7.2	Soil Amendment	6.13.1	Soil Amendment Protocol	Title has been updated.
7.7.2.1		6.13.1.1		Same as 6.13.1.1, 5th edition.
7.7.2.2		6.13.1.2		Same as 6.13.1.2, 5th edition.
7.7.2.3		6.13.1.3		Similar to 6.13.1.3, 5th edition.
7.7.3	Purchasing Chemicals	6.14.1	Purchasing Chemicals	Title is identical to 6.14.1, 5th edition.
7.7.3.1		6.14.1.1		Same as 6.14.1.1, 5th edition.
7.7.4	Agricultural Chemicals	6.14.2	Application of Chemicals	Title has been updated.
7.7.4.1		6.14.2.1		Same as 6.14.2.1, 5th edition.
7.7.4.2		--		Added clause regarding product for export in the 7 th edition.
7.7.4.3		6.14.2.2		Similar to 6.14.2.2, 5th edition. Sub-clause clarified in regards to what records of chemical use should contain in the 7 th edition.
7.7.4.4		--		Added clause regarding authorized biological controls in the 7 th edition.
7.7.4.5		6.14.2.3		Same as 6.14.2.3, 5th edition.
7.8	Harvesting	--	--	Added.
7.8.1	Pre-harvest Assessment	--	--	Added element on pre-harvest risk assessment.
7.8.1.1		--		Added.
7.8.1.2		5.7.3.2, 5.7.3.3, 5.7.3.4, 5.7.3.5		Similar to 5.7.3.2, 5.7.3.3, 5.7.3.4, and 5.7.3.5, 5th edition.
7.8.1.3		--		Added clause on implementing and maintaining a written policy on storage of harvesting containers.
7.8.2	Foreign Matter and Glass Procedures	6.10.1	Foreign Matter and Glass Protocol	Title has been updated.
7.8.2.1		6.10.1.1		Same as 6.10.1.1, 5th edition.
7.8.2.2		6.10.1.2		Same as 6.10.1.2, 5th edition.
7.8.2.3		6.10.1.3		Similar to 6.10.1.3, 5th edition.
7.8.2.4		6.10.1.4		Same as 6.10.1.4, 5th edition.
7.9	Waste Disposal	6.6	Waste Disposal	Title is identical to 6.6, 5th edition.

7.9.1	Dry, Liquid and Unsanitary Waste Disposal	6.6.1	Dry, Liquid and Unsanitary Water Disposal	Title is identical to 6.6.1, 5th edition.
7.9.1.1		6.6.1.1		Same as 6.6.1.1, 5th edition.
7.9.1.2		6.6.1.2		Same as 6.6.1.2, 5th edition.

Module 11

		2000, 6th edition		
Element		Element		
Number	Title	Corresponding Element	Corresponding Title	Description of change included in 7th edition
11	Food Safety Fundamentals - Good Manufacturing Practices for Processing of Food Products (GFSI EI, EII, EIII, EIV, and L)	--	--	Title added.
11.1	Site Requirements and Approval	5.1	Site Requirements and Approval	Title is identical to 5.1, 6th edition.
11.1.1	Premises Location	5.1.1	Premises Location	Title is identical to 5.1.1, 6th edition.
11.1.1.1		5.1.1.1		Same as 5.1.1.1, 6th edition.
11.1.1.2		5.1.1.2		Similar to 5.1.1.2
11.1.2	Construction and Operational Approval	5.1.2	Construction and Operational Approval	Title is identical to 5.1.2, 6th edition.
11.1.2.1		5.1.2.1		Same as 5.1.2.1.
11.2	Construction and Control of Product Handling and Storage Areas	5.2	Food Handling Areas	Title has been updated to address all processing and storage areas, not just food handling areas.
11.2.1	Materials and Surfaces	5.2.1	Materials and Surfaces	Title is identical to 5.2.1, 6th edition.
11.2.1.1		5.2.1.1		Similar to 5.2.1.1, however additional relevant food handling areas have been named in the 7th edition.
11.2.2	Floors, Drains and Waste Traps	5.2.2	Floors, Drains and Waste Traps	Title is identical to 5.2.2, 6th edition.
11.2.2.1		5.2.2.1		Same as 5.2.2.1, 6th edition.
11.2.2.2		5.2.2.2		Same as 5.2.2.2, 6th edition.
11.2.2.3		5.2.2.3		Same as 5.2.2.3, 6th edition.
11.2.2.4		5.2.2.4		Same as 5.2.2.4, 6th edition.
11.2.3	Walls, Partitions, Doors and Ceilings	5.2.3	Walls, Partitions, Doors and Ceilings	Title is identical to 5.2.3, 6th edition.
11.2.3.1		5.2.3.1		Similar to 5.2.3.1, 6th edition. Phrase, "shall be kept clean"

				has been added to the 7 th edition.
11.2.3.2		5.2.3.2		Same as 5.2.3.2, 6th edition.
11.2.3.3		5.2.3.3		Similar to 5.2.3.3, 6th edition. Element has been clarified that the ducting shall be “designed and constructed so as to allow ease of cleaning” rather than “recessed” in the 7 th edition.
11.2.3.4		5.2.3.4		Same as 5.2.3.4, 6th edition.
11.2.3.5		5.2.3.5		Same as 5.2.3.5, 6th edition.
11.2.3.6		--		Added.
11.2.4	Stairs, Catwalks and Platforms	5.2.4	Stairs, Catwalks and Platforms	Title is identical to 5.2.4, 6th edition.
11.2.4.1		5.2.4.1		Similar to 5.2.4.1, 6th edition. Phrase, “shall be kept clean” has been added to the 7 th edition.
11.2.5	Lighting and Light Fittings	5.2.5	Lighting and Light Fittings	Title is identical to 5.2.5, 6th edition.
11.2.5.1		5.2.5.2		Similar to 5.2.5.2, 6th edition. Phrase, “and handling areas” has been added to the 7 th edition.
11.2.5.2		5.2.5.3		Similar to 5.2.5.3, 6th edition. The element in the 7 th edition has been clarified and now specifically addresses “processing areas, inspection stations, ingredient and packaging storage areas and all areas where product is exposed.” Additionally, language addressing fittings that cannot be recessed has been added to the 7 th edition.
11.2.5.3		--		Added.
11.2.6	Inspection Area	5.2.6	Inspection Area	Title is identical to 5.2.6, 6th edition.
11.2.6.1		5.2.6.1		Same as 5.2.6.1, 6th edition.
11.2.6.2		5.2.6.2		Similar to 5.2.6.2, 6th edition.
11.2.7	Dust, Fly and Vermin Proofing	5.2.7	Dust, Fly and Vermin Proofing	Title is identical to 5.2.7, 6th edition.
11.2.7.1		5.2.7.1		Same as 5.2.7.1, 6th edition.
11.2.7.2		5.2.7.2		Same as 5.2.7.2, 6th edition.
11.2.7.3		5.2.7.3		Similar to 5.2.7.3, 6th edition. A criterion for sealing around trucks in docking areas has been added to the 7 th edition.
11.2.7.4		5.2.7.4		Similar to 5.5.7.4, 6th edition. A criterion for use of bait in the processing area has been added to the 7 th edition.
11.2.8	Ventilation	5.2.8	Ventilation	Title is identical to 5.2.8, 6th

				edition.
11.2.8.1		5.2.8.1		Same as 5.2.8.1, 6th edition.
11.2.8.2		5.2.8.2		Same as 5.2.8.2, 6th edition.
11.2.9	Premises and Equipment Maintenance	6.6	Premises and Equipment Maintenance	Title is identical to 6.6, 6th edition.
11.2.9.1		6.6.1.1		Same as 6.6.1.1, 6th edition.
11.2.9.2		6.6.2.1		Same as 6.6.2.1, 6th edition. Updated to reflect references in the 7 th edition.
11.2.9.3		6.6.3.1		Same as 6.6.3.1, 6th edition.
11.2.9.4		6.6.4.1		Similar to 6.6.4.1, 6 th edition. Updated in the 7 th edition to include the phrase, "and their use controlled so as to minimize the contamination of product."
11.2.9.5		6.6.4.2		Similar to 6.6.4.2, 6th edition. Updated in the 7 th edition to address the appropriate use of any paint in a food handling area.
11.2.10	Calibration	6.4	Calibration of Equipment	Title has been update.
11.2.10.1		6.4.1.1		Same as 6.4.1.1, 6 th edition.
11.2.10.2		--		Added.
11.2.10.3		--		Added.
11.2.10.4		6.4.2.1		Same as 6.4.2.1, 6th edition.
11.2.10.5		6.4.3.1		Same as 6.4.3.1, 6th edition.
11.2.10.6		6.4.4.1		Same as 6.4.4.1, 6th edition.
11.2.11	Management of Pests and Vermin	6.5	Management of Pests and Vermin	Title is identical to 6.5, 6th edition.
11.2.11.1		6.5.1		Similar to 6.5.1, 6th edition. Clarified that integrated pest management shall be effectively implemented in the 7 th edition.
11.2.11.2		6.5.2.1		Similar to 6.5.2.1, 6th edition. A new sub-clause has been added to address measuring of the effectiveness of the pest management program.
11.2.11.3		6.5.2.2		Same as 6.5.2.2, 6th edition.
11.2.11.4		6.5.2.3		Same as 6.5.2.3, 6th edition.
11.2.11.5		6.5.3.1		Same as 6.5.3.1, 6th edition. Reference has been updated to reflect the 7 th edition.
11.2.11.6		6.5.4.1		Same as 6.5.4.1, 6th edition. Reference has been updated to reflect the 7 th edition.
11.2.11.7		6.5.5.1		Same as 6.5.5.1, 6th edition.

11.2.12	Equipment, Utensils and Protective Clothing	5.2.9	Equipment, Utensils and Protective Clothing	Title is identical to 5.2.9, 6th edition.
11.2.12.1		5.2.9.1		Same as 5.2.9.1, 6th edition.
11.2.12.2		5.2.9.2		Same as 5.2.9.2, 6th edition.
11.2.12.3		5.2.9.3		Similar to 5.2.9.3, 6th edition. A criterion for “smooth” has been added to the 7 th edition.
11.2.12.4		5.2.9.4		Same as 5.2.9.4, 6th edition.
11.2.12.5		5.2.9.5		Similar to 5.2.9.5, 6th edition. The 7 th edition now indicates “clothing shall be manufactured from material that is not liable to contaminate food.”
11.2.12.6		5.2.12.1, 5.2.12.2		Similar to 5.2.12.1 and 5.2.12.2, 6th edition. The two elements have been combined in the 7 th edition.
11.2.13	Cleaning and Sanitation	6.7	Cleaning and Sanitation	Title is identical to 6.7, 6th edition.
11.2.13.1		6.7.1.1		Similar to 6.7.1.1, 6th edition. A new sub-clause confirming the concentrations of detergents and sanitizers has been added to the 7 th edition.
11.2.13.2		5.2.10.1		Same as 5.2.10.1, 6th edition.
11.2.13.3		5.2.10.2		Same as 5.2.10.2, 6th edition.
11.2.13.4		6.7.2.1		Same as 6.7.2.1, 6th edition.
11.2.13.5		6.7.2.2		Same as 6.7.2.2, 6th edition.
11.2.13.6		6.7.3.1		Similar to 6.7.3.1, 6th edition. Phrase, “shall be suitable for use in a food manufacturing environment” has been added to the 7 th edition.
11.2.13.7		6.7.4.1		Same as 6.7.4.1, 6th edition.
11.2.13.8		--		Added.
11.3	Personnel Hygiene and Welfare	6.1	Personnel Practices	Title has been updated.
11.3.1	Personnel	6.1.1	Personnel	Title is identical to 6.1.1, 6th edition.
11.3.1.1		6.1.1.1		Same as 6.1.1.1, 6th edition.
11.3.1.2		6.1.1.2		Similar to 6.1.1.2, 6th edition. Phrase, “or handling primary packaging materials or food contact surfaces” has been added to the 7 th edition.
11.3.1.3		6.1.1.3		Same as 6.1.1.3, 6th edition.
11.3.2	Hand Washing	5.2.11		Title has been updated.
11.3.2.1		5.2.11.1		Same as 5.2.11.1, 6th edition.
11.3.2.2		5.2.11.2		Same as 5.2.11.2, 6th edition.
11.3.2.3		5.2.11.3		Similar to 5.2.11.3, 6th edition.

11.3.2.4		5.2.11.4		Similar to 5.2.11.4, 6th edition. Element has been updated in the 7 th edition to emphasize posting of handwash signage in a prominent position.
11.3.2.5		6.1.1.4		Similar to 6.1.1.4, 6th edition. Phrase, “including staff, contractors and visitors” has been added to the 7 th edition.
11.3.2.6		6.1.1.5		Same as 6.1.1.5, 6th edition.
11.3.3	Clothing	6.1.2	Clothing	Title is identical to 6.1.2, 6th edition.
11.3.3.1		6.1.2.1		Similar to the first part of 6.1.2.1, 6th edition.
11.3.3.2		--		Added.
11.3.3.3		6.1.2.2		Same as 6.1.2.2, 6th edition.
11.3.3.4		6.1.2.3		Same as 6.1.2.3, 6th edition.
11.3.4	Jewelry and Personal Effects	6.1.3	Jewelry and Personal Effects	Title is identical to 6.1.3, 6th edition.
11.3.4.1		6.1.3.1		Same as 6.1.3.1, 6th edition and its accompanying note.
11.3.5	Visitors	6.1.1		Title is identical to 6.1.1, 6th edition.
11.3.5.1		6.1.4.1		Same as 6.1.4.1, 6th edition.
11.3.5.2		6.1.4.2		Same as 6.1.4.2, 6th edition.
11.3.5.3		6.1.4.3		Same as 6.1.4.3, 6th edition.
11.3.5.4		6.1.4.4		Same as 6.1.4.4, 6th edition. Reference to 6 th edition element removed.
11.3.6	Staff Amenities	5.7	Staff Amenities	Title is identical to 5.7, 6th edition.
11.3.6.1		5.7.1.1		Same as 5.7.1.1, 6th edition.
11.3.7	Change Rooms	5.7.2	Change Rooms	Title is identical to 5.7.2, 6th edition.
11.3.7.1		5.7.2.1		Same as 5.7.2.1, 6th edition.
11.3.7.2		5.7.2.2		Same as 5.7.2.2, 6th edition.
11.3.7.3		5.7.2.3		Same as 5.7.2.3, 6th edition.
11.3.7.4		5.7.3.1		Same as 5.7.3.1, 6th edition.
11.3.8	Laundry	5.7.4	Laundry	Title is identical to 5.7.4, 6th edition.
11.3.8.1		5.7.4.1		Same as 5.7.4.1, 6th edition.
11.3.9	Sanitary Facilities	5.7.5	Sanitary Facilities	Title is identical to 5.7.5, 6th edition.
11.3.9.1		5.7.5.1, 5.7.5.2		Similar to 5.7.5.1 and 5.7.2.2, 6th edition. Phrase, “kept clean and tidy” has been added to the 7 th edition.
11.3.9.2		5.7.5.3		Same as 5.7.5.3, 6th edition.
11.3.9.3		5.7.5.4		Same as 5.7.5.4, 6th edition. Reference has been updated to reflect 7 th edition.
11.3.10	Lunch Rooms	5.7.6	Lunch Rooms	Title is identical to 5.7.6, 6th

				edition.
11.3.10.1		5.7.6.1		Same as 5.7.6.1, 6th edition.
11.3.10.2		5.7.6.2		Similar to 5.7.6.2, 6th edition. Phrase, “kept clean and free from waste materials and pests” has been added to the 7 th edition.
11.3.10.3		5.7.6.3		Same as 5.7.6.3, 6th edition.
11.3.11	First Aid	5.8.1	Access to First Aid	Title has been updated.
11.3.11.1		5.8.1.1		Same as 5.8.1.1, 6th edition.
11.4	Personnel Processing Practices	6.2	Personnel Processing Practices	Title is identical to 6.2, 6th edition.
11.4.1	Staff Engaged in Food Handling and Processing Operations	6.2.1	Staff Engaged in Food Handling and Processing Operations	Title is identical to 6.2.1, 6th edition.
11.4.1.1		6.2.1.1		Similar to first half of 6.2.1.1, 6th edition. Phrase, “ensure that products and materials are handled and stored in such a ways as to prevent damage or product contamination” has been added to the 7 th edition.
11.4.1.2		6.2.1.1		Similar to second part of 6.2.1.1, 6th edition.
11.4.1.3		6.2.1.1		Same as 6.2.1.1, 6th edition.
11.5	Water, Ice and Air Supply	5.3	Water and Ice Supply	Title has been updated.
11.5.1	Water Supply	5.3.1	Water Supply	Title is identical to 5.3.1, 6th edition.
11.5.1.1		5.3.1.1		Same as 5.3.1.1, 6th edition.
11.5.1.2		5.3.1.2		Same as 5.3.1.2, 6th edition.
11.5.2	Monitoring Water Microbiology and Quality	6.8	Monitoring Water Microbiology and Quality	Title is identical to 6.8, 6th edition.
11.5.2.1		6.8.1.1		Same as 6.8.1.1, 6th edition.
11.5.3	Water Delivery	5.3.2	Water Delivery	Title is identical to 5.3.2, 6th edition.
11.5.3.1		5.3.2.1		Same as 5.3.2.1, 6th edition.
11.5.3.2		5.3.2.2		Similar to 5.3.6.2, 6th edition. Sub-clause addressing back flow prevention devices on non-potable water lines has been removed.
11.5.4	Water Treatment	5.3.4	Water Treatment	Title is identical to 5.3.4, 6th edition.
11.5.4.1		5.3.5.1		Same as 5.3.5.1, 6th edition.
11.5.4.2		6.8.2.1		Same as 6.8.2.1, 6th edition.
11.5.4.3		6.8.2.2		Same as 6.8.2.2, 6th edition.
11.5.5	Ice Supply	5.3.3	Ice Supply	Title is identical to 5.3.3, 6th edition.
11.5.5.1		5.3.3.1		Similar to 5.3.3.1, 6th edition. Clarified and reference to

				element outlining potable water requirements has been added.
11.5.5.2		5.3.3.2		Same as 5.3.3.2, 6th edition. References have been updated to reflect the 7 th edition.
11.5.6	Analysis	11.5.6	Analysis	Title is identical to 11.5.6, 6th edition.
11.5.6.1		6.8.3.1		Same as 6.8.3.1, 6th edition.
11.5.6.2		6.8.3.2		Same as 6.8.3.2, 6th edition.
11.5.7	Air Quality	--	--	Added.
11.5.7.1		--		Added.
11.5.7.2		--		Added.
11.6	Storage and Transport	5.4	Storage Facilities	Title has been updated.
11.6.1	Cold Storage, Freezing and Chilling of Foods	5.4.1	Cold Storage, Freezing and Chilling of Foods	Title is identical to 5.4.1, 6th edition.
11.6.1.1		5.4.1.1		Same as 5.4.1.1, 6th edition.
11.6.1.2		5.4.1.2		Same as 5.4.1.2, 6th edition.
11.6.1.3		5.4.1.6		Same as 5.4.1.6, 6th edition.
11.6.1.4		5.4.1.7		Same as 5.4.1.7, 6th edition.
11.6.1.5		5.4.1.8		Same as 5.4.1.8, 6th edition.
11.6.2	Storage of Dry Ingredient, Packaging, and Shelf Stable Packaged Goods	5.4.2, 5.4.3		Title has been update to reflect the merging of 5.4.2 and 5.4.3, 6th edition.
11.6.2.1		5.4.2.1, 5.4.3.1		Similar to 5.4.2.1 and 5.4.3.1, 6th edition. Elements have been combined in the 7 th edition.
11.6.2.2		5.4.3.3		Same as 5.4.3.3, 6th edition.
11.6.2.3		5.2.13.3		Same as 5.2.13.3, 6th edition.
11.6.3	Storage of Equipment and Containers	5.4.4	Storage of Equipment and Receptacles	Title has been updated.
11.6.3.1		5.4.4.1		Same as 5.4.4.1, 6th edition.
11.6.4	Storage of Hazardous Chemicals and Toxic Substances	5.4.4	Storage of Hazardous Chemicals and Toxic Substances	Title is identical to 5.4.4, 6th edition.
11.6.4.1		5.4.5.1		Similar to 5.4.5.1, 6th edition. Phrase, "with the potential for food contamination," has been added to the 7 th edition.
11.6.4.2		5.4.4.2		Same as 5.4.4.2, 6th edition.
11.6.4.3		Note 5.4.5		Information is identical to that found in the note in 5.4.5, 6th edition.
11.6.4.4		5.4.5.2		Same as 5.4.5.2, 6th edition.
11.6.4.5		5.4.5.3		Similar to 5.4.5.3, 6th edition. Sub-clause regarding

				emergency showers has been removed in the 7 th edition.
11.6.5	Alternative Storage and Handling of Goods	5.4.6	Alternative Storage and Handling of Goods	Title is identical to 5.4.6, 6th edition.
11.6.5.1		5.4.6.1		Similar to 5.4.6.1, 6th edition. Wording added to specifically address temporary or overflow storage has been added to the 7 th edition.
11.6.6	Loading, Transport and Unloading Practices	6.11.1	Loading, Transport and Unloading Practices	Title is identical to 6.11.1, 6th edition.
11.6.6.1		6.11.1.1		Same as 6.11.1.1, 6th edition.
11.6.7	Loading	6.11.2	Loading	Title is identical to 6.11.2, 6th edition.
11.6.7.1		6.11.2.1		Same as 6.11.2.1, 6th edition.
11.6.7.2		6.11.2.2		Same as 6.11.2.12, 6th edition.
11.6.8	Transport	6.11.3	Transport	Title is identical to 6.11.3, 6th edition.
11.6.8.1		6.11.3.1		Same as 6.11.3.1, 6th edition.
11.6.8.2		6.11.3.2		Same as 6.11.3.2, 6th edition.
11.6.9	Unloading	6.11.4	Unloading	Title is identical to 6.11.4, 6th edition.
11.6.9.1		6.11.4.1		Same as 6.11.4.1, 6th edition.
11.6.9.2		--		Added.
11.7	Separation of Functions	5.5	Separation of Functions	Title is identical to 5.5, 6th edition.
11.7.1	Process Flow	5.5.1	Process Flow	Title is identical to 5.5.1, 6th edition.
11.7.1.1		5.5.1.1		Similar to 5.5.1.1, 6th edition. A criterion has been added to the 7th edition to address the flow of personnel to minimize cross-contamination.
11.7.2	Receipt of Raw and Packaging Materials and Ingredients	5.5.2	Receipt of Raw Materials	Title has been updated to address packaging materials in the 7th edition.
11.7.2.1		5.5.2.1		Same as 5.5.2.2, 6th edition.
11.7.3	Thawing of Product	5.5.3	Thawing of Product	Title is identical to 5.5.3, 6th edition.
11.7.3.1		5.5.3.1		Same as 5.5.3.1, 6th edition.
11.7.3.2		5.5.3.2		Same as 5.5.3.2, 6th edition.
11.7.3.3		5.5.3.3		Same as 5.5.3.3, 6th edition.
11.7.3.4		5.5.3.4		Similar to 5.5.3.4, 6th edition.
11.7.4	High Risk Processes	5.5.4	High Risk Processes	Title is identical to 5.5.4, 6th edition.
11.7.4.1		5.5.4.4		Similar to 5.5.4.4, 6th edition. A criterion for environmental monitoring has been added to the 7th edition.
11.7.5	Control of Foreign Matter Contamination	6.9.1	Foreign Matter	Title has been updated.

11.7.5.1		6.9.1.1		Same as 6.9.1.1, 6th edition.
11.7.5.2		6.9.1.2		Same as first part of 6.9.1.1, 6th edition.
11.7.5.3		6.9.1.2		Same as second half of 6.9.1.1, 6th edition.
11.7.5.4		6.9.1.3		Similar to 6.9.1.3, 6th edition. Sub-clause regarding doors and offices with glass panels has been removed from the 7 th edition.
11.7.5.5		6.9.1.4		Similar to 6.9.1.4, 6th edition. A criterion for other wooden utensils has been added in the 7 th edition.
11.7.5.6		6.9.1.5		Same as 6.9.1.5, 6th edition.
11.7.5.7		--		Added.
11.7.6	Detection of Foreign Objects	6.9.2	Detection of Foreign Objects	Title is identical to 6.9.2, 6th edition.
11.7.6.1		6.9.2.1		Same as 6.9.2.1, 6th edition.
11.7.6.2		6.9.2.2		Same as 6.9.2.12, 6th edition.
11.7.6.3		--		Added.
11.7.7	Managing Foreign Matter Contamination Incidents	6.9.3	Managing Foreign Matter Contamination Incidents	Title is identical to 6.9.3, 6th edition.
11.7.7.1		6.9.3.1		Same as 6.9.3.1, 6th edition.
11.7.7.2		6.9.3.2		Similar to 6.9.3.2, 6th edition. Criteria for cleaning equipment and footwear have been added to this element in the 7 th edition.
11.8	On-Site Laboratories	5.6	On-Site Laboratories	Title is identical to 5.6, 6th edition.
11.8.1	Location	5.6.1	Location	Title is identical to 5.6.1, 6th edition.
11.8.1.1		5.6.1.1		Same as 5.6.1.1, 6th edition.
11.8.1.2		5.6.1.2		Similar to 5.6.1.2, 6th edition. Clarification that lab waste is to be handled separately from processing waste has been added to the 7 th edition.
11.8.1.3		5.6.1.3		Same as 5.6.1.3, 6th edition.
11.9	Waste Disposal	5.9	Waste Disposal	Title is identical to 5.9, 6th edition.
11.9.1	Dry and Liquid Waste Disposal	5.9.1	Dry and Liquid Waste Disposal	Title is identical to 5.9.1, 6th edition.
11.9.1.1		6.12.1.1		Same as 6.12.1.1, 6th edition.
11.9.1.2		6.12.2.1		Same as 6.12.2.1, 6th edition.
11.9.1.3		6.12.3.1		Same as 6.12.3.1, 6th edition.
11.9.1.4		5.9.1.2		Same as 5.9.1.2, 6th edition.
11.9.1.5		5.9.1.3		Same as 5.9.1.3, 6th edition.
11.9.1.6		6.12.4.1		Same as 6.12.4.1, 6th edition.

11.10.	Exterior	5.1	Exterior	Title is identical to 5.1, 6th edition.
11.10.1	Grounds and Roadways	5.10.1	Grounds and Roadways	Title is identical to 5.10.1, 6th edition.
11.10.1.1		5.10.1.1		Same as 5.10.1.1, 6th edition.
11.10.1.2		5.10.1.2		Same as 5.10.1.2, 6th edition.
11.10.1.3		Note 5.10.1		Similar to the first part of the note included in 5.10.1, 6th edition.
11.10.1.4		Note 5.10.1		Similar to the second half of the note included in 5.10.1, 6th edition.